



GS4 SERIES ALUMINIUM GRANDSTANDS

Description

A complete proprietary system including heavy duty aluminium support frames and anodised aluminium seat plank with cast aluminium end caps.

Aluminium Seat Section

Extruded aluminium alloy (6060-T5) seat plank 250mm wide with two longitudinal flanged ribs as part of the extrusion. The longitudinal ribs run continuously for the length of the seat and provide fastening for the support frames - Nominal wall thickness – 2.5mm - Finish – Clear anodised 15 microns or Decowood

Support Frames

Fabricated from 50 x 50 x 6mm angle (6060-T5), 100 x 10mm flat bar (6060-T5). The frames are welded according to (AS-1554) - Finish – as extruded or powder coated.

Handrail and Supporting Posts

Fabricated from 50 x 25 x 3mm RHS (6060 T5), 20 x 16mm tube (6060 T5), 50 x 50 x 4mm SHS (6060T5) and 100 x 10mm flat bar (6060 T5). The rails and posts are welded according to (AS-1554) - Finish – as extruded or powder coated.

Seat End Caps

Manufactured from cast aluminium to fit seat extrusion - Finish – as cast or powder coated - Manufacturers name cast into end cap

Assembly

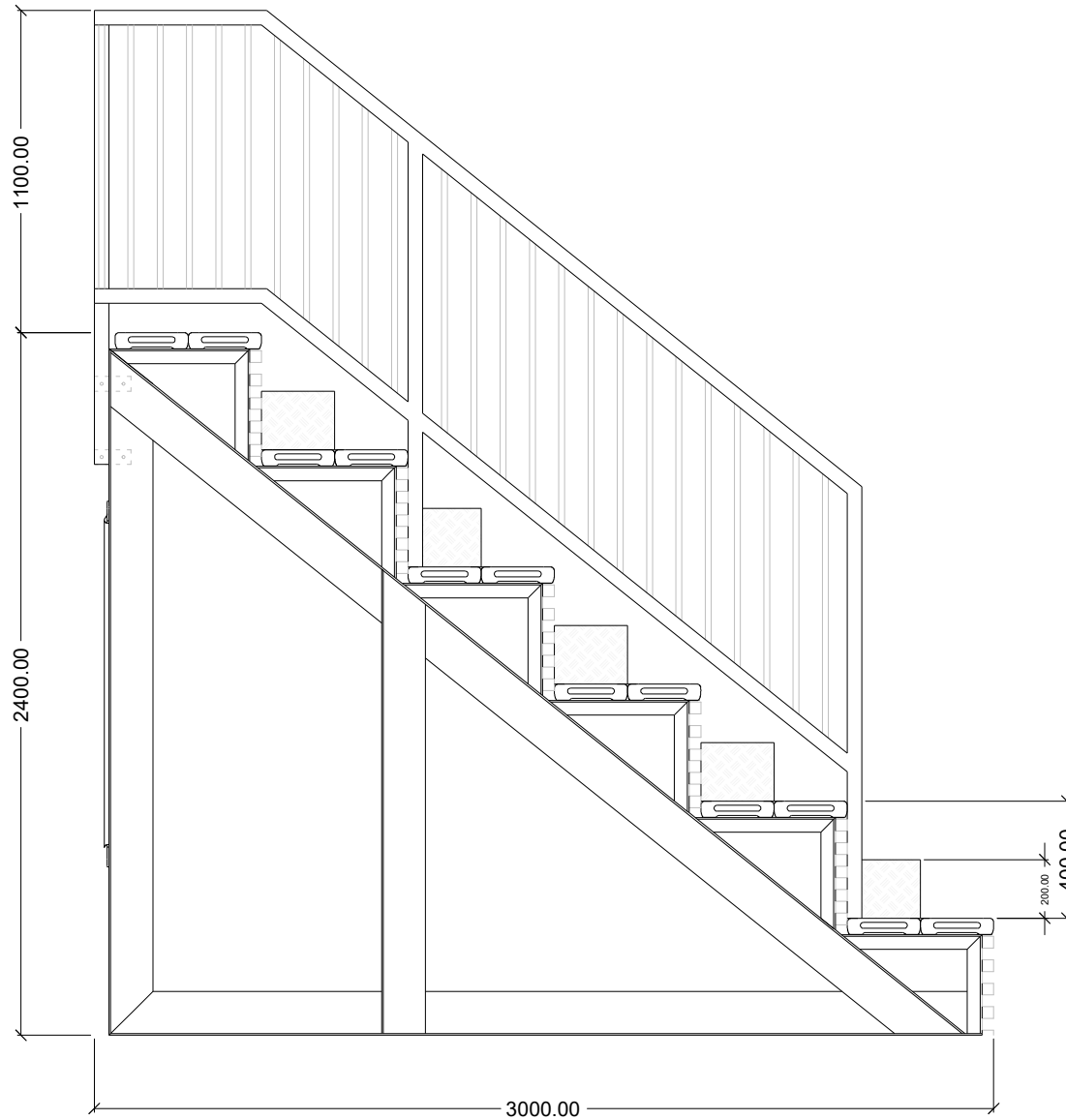
Fit end caps using two (2) x 4.8mm aluminium pop rivets through the underside longitudinal flanges Fit support frames using two (2) x 25 x 6mm (minimum) zinc-plated bolts with nylon insert nuts through the underside longitudinal flanges.

Installation

The stands are freestanding – however for security the stands have angle fixing brackets supplied which can be used to skew-peg on grass or dyna-bolt to concrete.

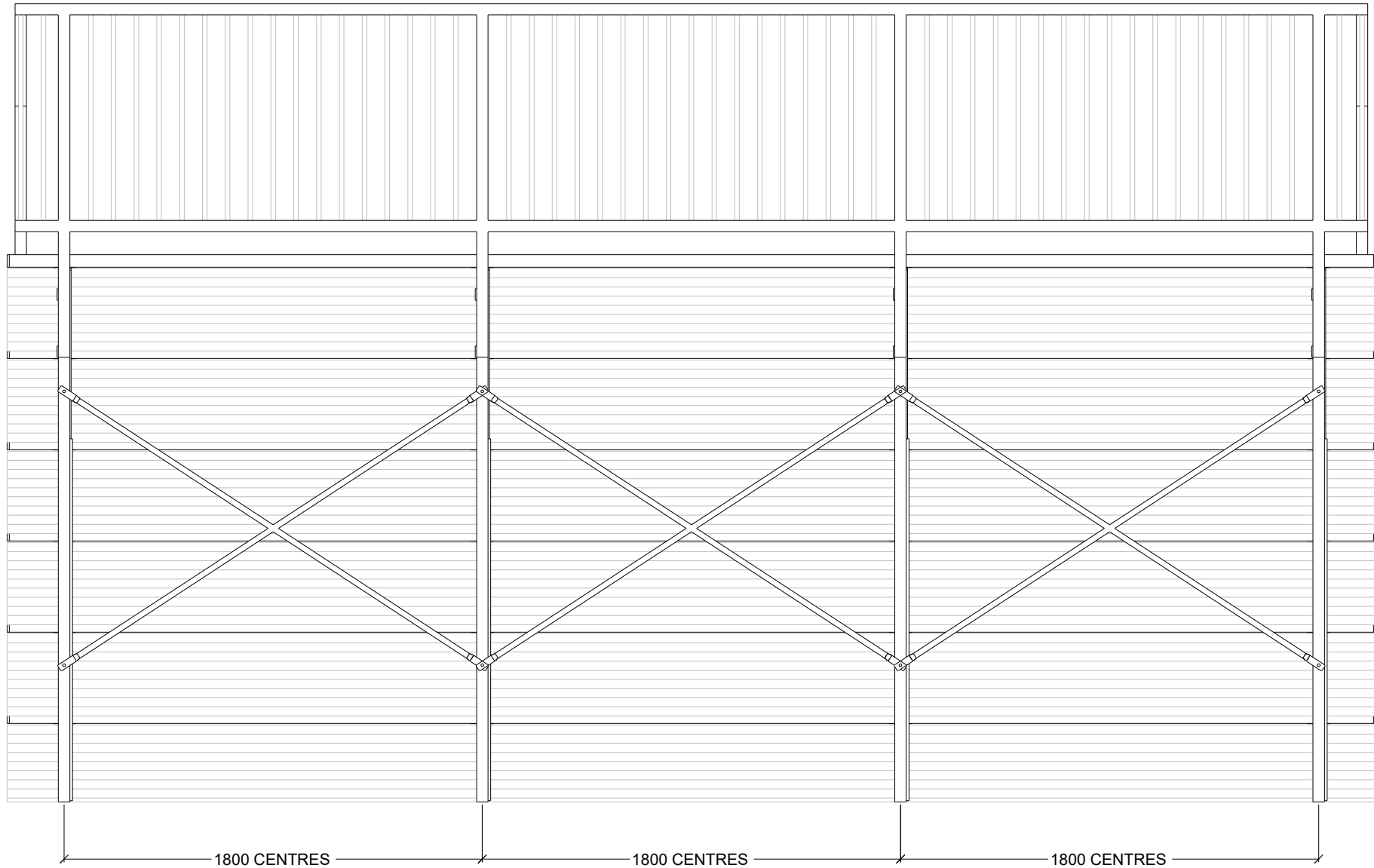
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SIDE ELEVATION



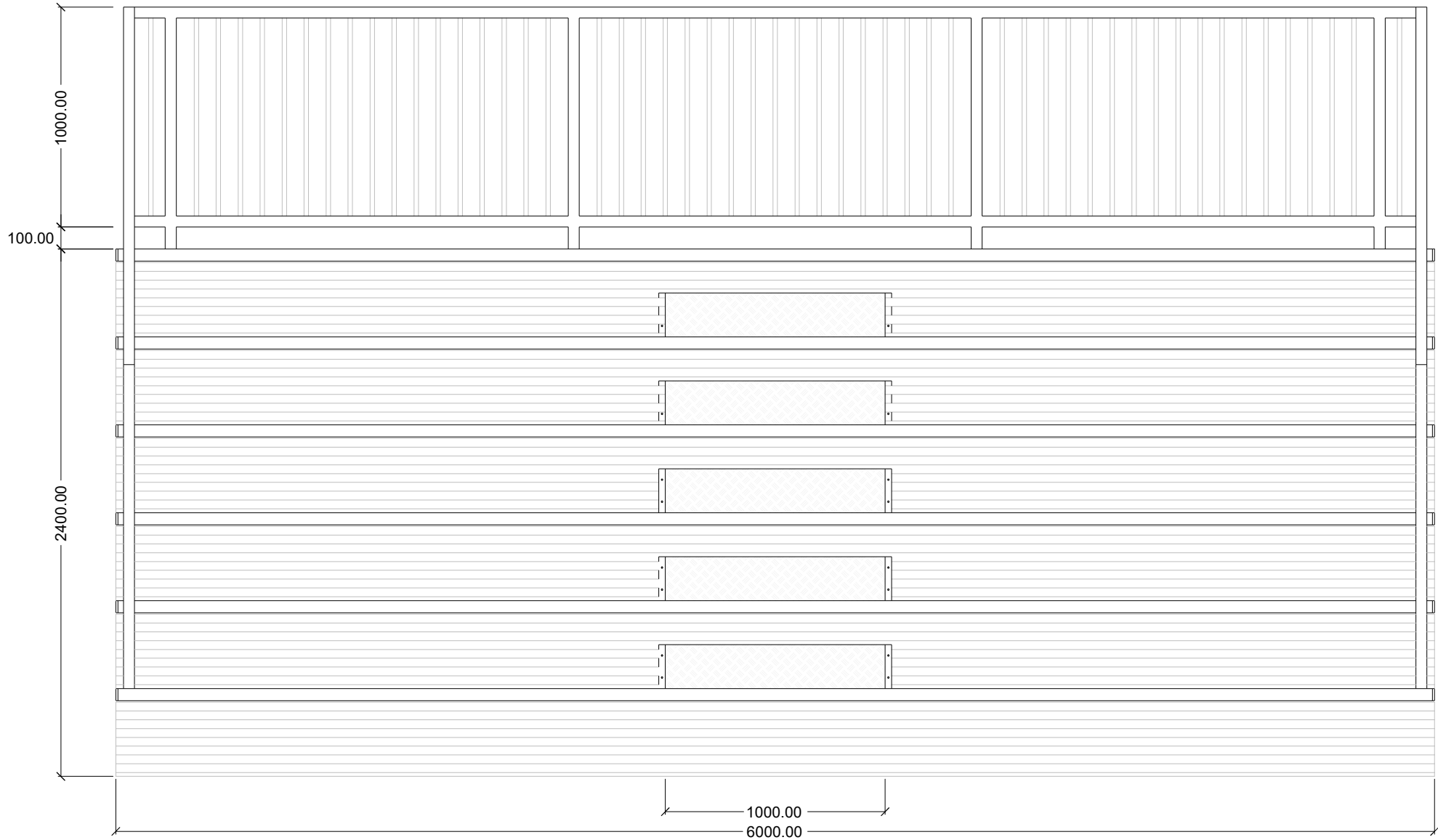
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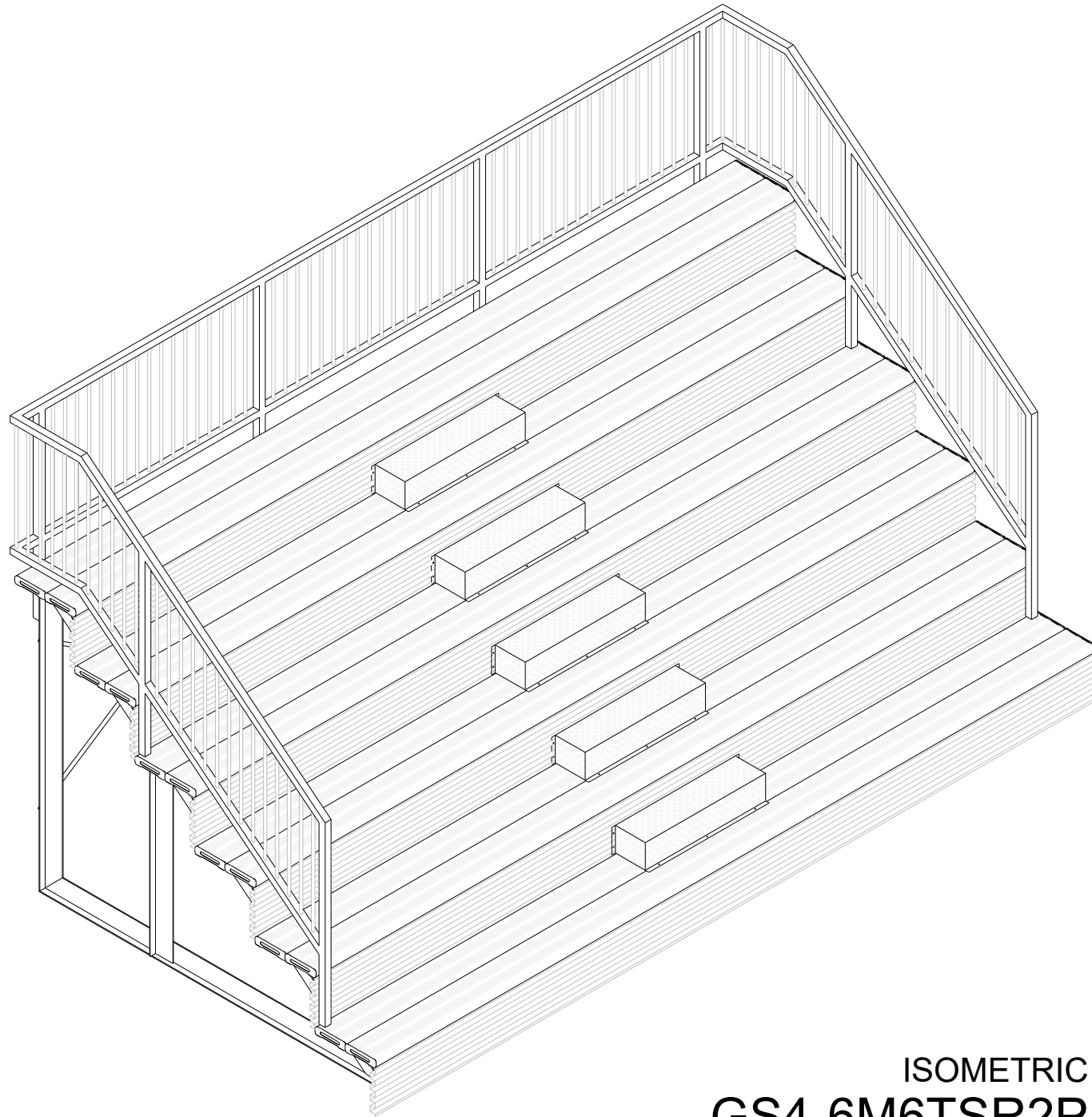
REAR ELEVATION



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FRONT ELEVATION





ISOMETRIC
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